

# TECHNICAL DATA SHEET

#### CALIBRATED UNDERPACKING SOLUTIONS

## **MPack - NA** [Non-Adhesive]

Ensure flawless offset printing with **M-Pack NA**, our ISO-calibrated underpacking sheets designed for even cylinder pressure. These sheets are available in varied thicknesses and are made of a non-adhesive polyester material. **M-Pack NA** delivers precision and durability with impregnation that protects against swelling.

#### **DESCRIPTION**

#### **APPLICATION**

**FEATURES** 

Precisely calibrated polyester film

Developed to underpack printing plates and blankets in offset sheet fed and web applications

Precisely calibrated gauge High dimensional stability

### **INSTRUCTIONS OF USE**

└ Thoroughly clean the cylinder before mounting the MPack - NA

### PHYSICAL AND MECHANICAL PROPERTIES

| Property                      |                               | Test<br>method | Unit    | Nominal values   |                |                |                    |       |       |                                  |                         |                         |
|-------------------------------|-------------------------------|----------------|---------|------------------|----------------|----------------|--------------------|-------|-------|----------------------------------|-------------------------|-------------------------|
| Composition                   | Polyethylene<br>terephthalate | _              | %       | 100              |                |                |                    |       |       |                                  |                         |                         |
| Colour                        |                               | -              | -       | Clear/Hazy/Milky |                |                |                    |       |       |                                  |                         |                         |
| Nominal<br>thickness          |                               | ASTM<br>D 374  | μm      | 50<br>75         | 100<br>125     | 150<br>175     | 200                | 230   | 250   | 280<br>300<br>330<br>350         | 400<br>420<br>450       | 500<br>550<br>600       |
|                               |                               |                | inches  | 0.002<br>0.003   | 0.004<br>0.005 | 0.006<br>0.007 | 0.008              | 0.009 | 0.010 | 0.011<br>0.012<br>0.013<br>0.014 | 0.016<br>0.017<br>0.018 | 0.020<br>0.022<br>0.024 |
| Thickness tolerances          |                               | -              | %       | ± 6              |                |                | ± 5                |       | ± 4   |                                  | ± 2                     |                         |
| Tensile<br>strength           | Machine<br>Direction          | ASTM<br>D 882  | daN/mm² | 22               | 20             | 21             | 19                 | 19    | 19    | 19                               | 18                      | 17                      |
| Elongation at break           | Machine<br>Direction          | ASTM<br>D 882  | %       | 130              | 145            | 150            | 190                | 200   | 210   | 220                              | 240                     | 250                     |
| Dimensional cutting tolerance |                               | -              | m<br>mm | 0 – 1.25<br>± 1  |                |                | 1.25 – 1.85<br>± 2 |       |       | 1.85 - 3.30<br>± 3               |                         |                         |

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